# Worldclass Window & Facade Systems





Active Green Window Solutions is a pioneer in German interior and exterior technology.

It fabricates and installs uPVC, wood and aluminium windows and doors, façades, entrance & internal doors, railings and kitchen sinks.

AGWS has a team of over 200 qualified professionals who take care of technical aspects like design and fabrication using state of the art infrastructure.

AGWS has successfully executed over 400 projects which include independent houses, high end villas, gated communities, schools, factories, apartments & hospitals.





















**Active Green Window Solutions** 

Associated with













# Range of Doors

Elegance and functionality in steel



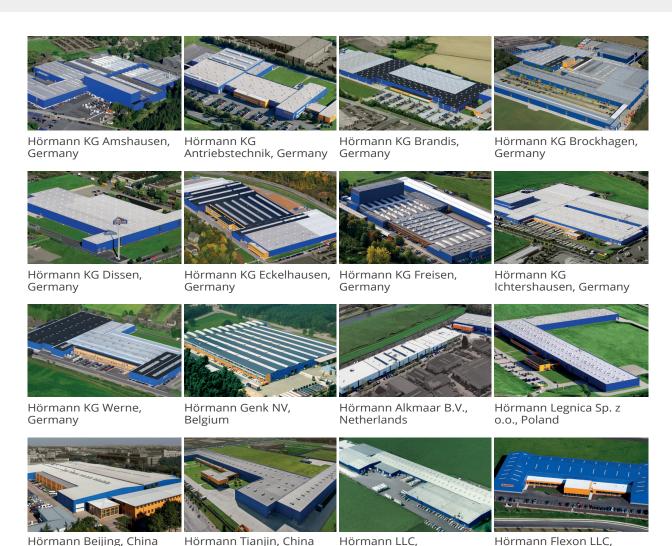


# The one stop solution for your entire door needs!

India's leading manufacturer of doors and now part of the Hörmann group, we offer complete door solutions for the Indian residential, commercial and industrial market. With the latest in German technology, our products have found suitable applications in Home and Industry.

Established in 1935, Hörmann is Europe's number one and the world's leading supplier of doors. We have produced and delivered over 15 million doors worldwide and recognized as a brand with a reputation for high quality. All our products & services come with paradigm and underlying motto that 'A good reputation must be earned'.





Montgomery IL, USA

Burgettstown PA, USA

### Commercial / Institutional / Industrial

**06** Fire rated doors **12** Rollmatic doors

**09** Fully Glazed fire rated doors **13** Scientific doors

11 High Speed doors 14 Louvered doors

### Residential

**15** Entrance doors

18 Internal doors: 19 Wood Decor

20 Embossed

**21** Graintech

**22** Safety door

**23** Garage door

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### **FIRE RATED DOORS**

Hörmann is committed to highest standards of safety, performance, and quality. Our Fire Doors are tested, evaluated or certified as per nationally and internationally recognized standards at premier testing labs. They are tested to withstand extreme conditions for longer durations to ensure complete safety.

#### **Design Highlights**

- Available in galvanised or stainless steel.
- Label doors for 45, 60, 90, 120 and 180 minutes.
- Clear vision lite for up to 120 minutes fire rating.
- Groove frame profile for air tight sealing.
- Factory prepped to receive all types of hardware.
- High aesthetic and robust structure.
- Easy to install on a flush wall opening & dry wall partitions.
- Factory finished for primer and paint finishes.

#### **Optional Features**

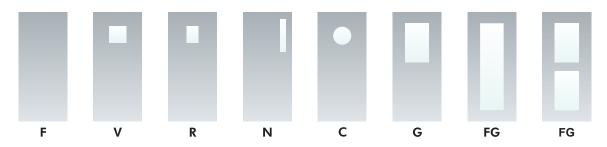
Wood Grain can be provided as an optional finish.

#### **Single Source**

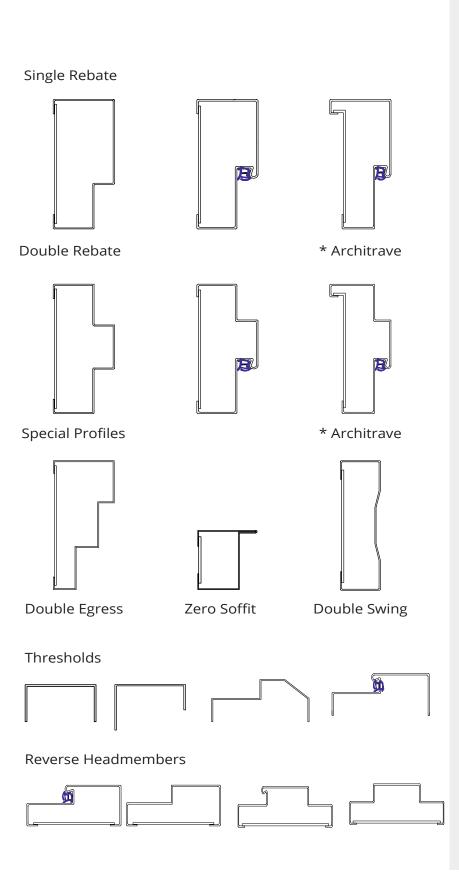
Hormann advises door, door shutters and hardware from one source!

#### Door Elevations

- Elevations shown below are standard.
- Vision panel sizes are based on fire rating.







#### **Variants**

- Mitre joint
- Butt joint
- Welded

#### **Options**

- Architrave on one side
- Architrave on both sides

### **Sheet Thickness (Profile Depth)**

- Up to 150mm 1.2mm
- 151 & above 1.6mm

#### **Frame Depth**

Max: 350mmMin: 50mm

#### **Smoke Seal**

- PVC seal for non fire rated
- EPDM gasket for fire rated











118

124

### **RAL colours**

/indow Grev 7	040 Grey Aluminium 9007
	Traffic White 9016
l:	ay Brown 80



### **FULLY GLAZED FIRE RATED DOORS**

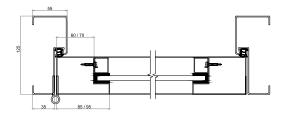
Fully Glazed Fire-rated Doors have opened new avenues for architectural creativity. Transparent and aesthetically appealing, they match up with interior/exterior glazing and integrate seamlessly with the designers' intent.

#### **Design Highlights**

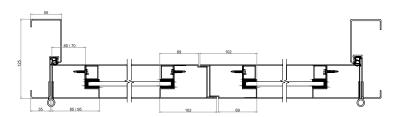
- Largest door tested in India in this category
- Slim profile with integral astragal
- Range of glasses: 8 mm, 10 mm, 11 mm,
  12 mm and 14 mm
- Fire rated lock from HOrmann in latched and unlatched
- Only manufacturer to test a door in unlatched condition
- Any Certifire approved Fire-rated Glass can be used on our glazed systems
- Types of fire glass used: Borosilicate and Inter-layered
- Tested in Warrington, UK and CBRI, India
- Toughened and frosted glass options are also available
- Non Fire-rated Door options are also available for general application.
- They provide higher strength and durability when compared to UPVC
- and Aluminium Doors



#### **Single Door Section**



#### **Double Door Section**



### **Special Sytle Options**



#### **RAL colours**



### **HIGH SPEED DOORS**

Flexible high-speed doors speed up workflows and reduce energy costs. They feature safe door operation and a long service life thanks to standard equipment with an FU control, safety light grille and SoftEdge bottom profile. In fact, they offer even more benefits: flexible high-speed doors are lowmaintenance, easy to fit, costefficient and therefore economical for daily use.

#### **Design Highlights**

- Optimised processes: The high opening and closing speeds of spiral and high-speed sectional doors optimise work processes and significantly accelerate logistics processes.
- Excellent thermal insulation: The sturdy steel sections of the doors have thermal breaks and are PU-foamed.
- Reliable security: a standard light grille that is protected inside the side elements of the door.
- Uniformly foamed steel sections
- Innovative Details
- Compact design



#### **RAL colours**

**RAL 1018** Zinc yellow

**RAL 5010** Gentian blue **RAL 2004** Pure orange

**RAL 7038** Agate grey **RAL 3002** Carmine red

### ROLLER GARAGE DOOR ROLLMATIC

RollMatic roller garage doors open vertically and require minimum space inside thegarage. This construction principle means you can make full use of the space insideand in front of the garage. The ceiling also remains free and can be used for lamps or as an additional storage space. The shape of the garage door opening doesn't play a role when fitting roller garage doors. A Hörmann RollMatic fits anywhere,no matter whether your garage openingis rectangular or chamfered, or has a segmental or a Norman arch.

#### **Design Highlights**

- A well-protected shaft
- Tension spring assembly with multi-spring system
- Wear-resistant bearing rings
- Standard wind locks
- Easy fitting
- Fitting compensation set
- Variable operator positions
- Tension spring cladding with vision sections
- Secured release
- Harmonious design



#### **RAL colours**



**RAL 9016** Traffic white



RAL 7016 Anthracite grey



**RAL 9006** White aluminium



**RAL 6005** Moss green



**RAL 9005** Jet black



RAL 5011 Steel blue



**RAL 9001** Cream



**RAL 3003** Ruby red

**Decopaint decors** 



**RAL 8028** Terra brown

RAL 7035

Light grey



**RAL 1015** Light ivory

#### **Decograin decors**



















### **SCIENTIFIC DOORS**

Scientific doors are the first choice for any commercial building to use in the clean room areas and also where the doors are routinely exposed to washing. The ideal choice for clean room needs in Pharmaceutical, Food Processing, Hospitals, Computer Server Rooms, R&D Labs, Semiconductor and Electronic Industries. These doors are factory finished and are also available in various models to suit your clean room safety requirements.

#### **Design Highlights**

- Maintenance friendly
- Designed to meet the most stringent requirements for clean room and hygiene applications
- Made from Galvanized and Stainless Steel, compact, stable and strong





### **LOUVERED DOORS**

Louvred Doors is highly recommended where there is a need for crossventilation. Applications mostly are in generator rooms, swimming pools, plant rooms, boiler rooms, electrical sub stations and other commercial areas.

#### **Design Highlights**

- Uniquely designed to restrict visual contact
- Comes with flush with construction of the door endorsing security for high risk or vulnerable applications.
- Partial or fully louvred options according to your requirements.





### **ENTRANCE DOORS**

If you would like to equip your main entrance with an attractive, high-quality door, Hörmann's entrance door is the right choice for you. The solid 65-mm-thick steel door leaf with PU rigid foam infill and the leaf profile on the inside made of composite material keep the cold out. The doors are equipped with a 5-point security lock, allowing you to feel safe and secure in your home. Choose your ideal entrance door from attractive styles and customise it with one of our preferred colours and Decograin decors.

#### **Design Highlights**

Door leaf without visible

 Doors make for an exquisite and elegant reception – whether you use them for a main or a side entrance

High thermal insulation

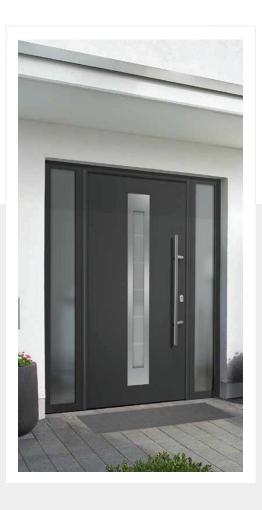
• With UD-values up to 1.1 W/ (m<sup>2</sup>·K)\*, entrance doors provide excellent thermal insulation for your home

Break-in-resistant locking

 Doors are equipped with multiple-point locking as standard. The hinge side is secured with three security bolts

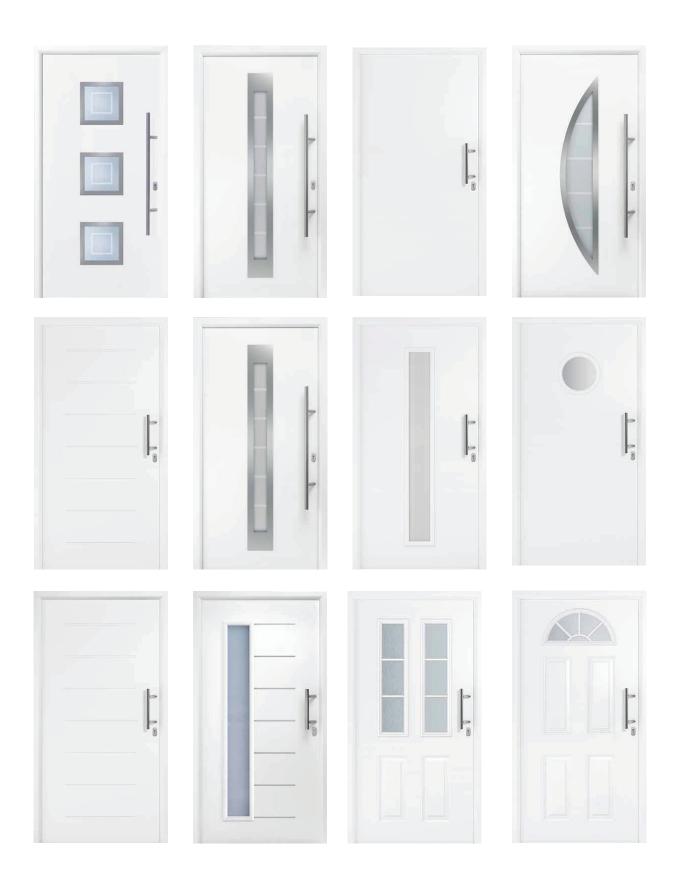
Safe glazing

 The 8-mm-thick laminated safety glass on the interior of the insulated glazing provides maximum security



#### **RAL colours**













### **Decograin decors**

















### **INTERNAL DOORS**

Our Internal doors are crafted from the finest, toughest and meanest of material steel. International quality doors from Hörmann offer style, functionality, durability & high security standards. Multipoint locking, perfect seals, value for money, robust construction, no carpentry makes Hörmann'sresidential doors a one stop solution for your home.

#### **Design Highlights**

Up to 49 % improved thermal insulation

Our security door are the right choice for you. It provides up to 49 % better thermal insulation than conventional multi-purpose doors

Break-in-resistant RC 2 security equipment

Security doors are fire-rated security door and are available with approved, break-in-resistant security equipment as standard

#### Individual Designs

You can choose between various colours and decors as well as glazings.

#### Steel profile frame

We offer high resistance and an elegant shape without visible foldback coupled with the fitting principle of timber frames.



#### Types of Internal doors

- **Wood Decor**
- Graintech
- **Embossed**
- Safety door
- Seamless

### **Wood Decor**

Made from high quality PVC laminated steel with elegant wood finish patterns on the surface.

#### **Applications:**

- Entrance
- Internal / Bedroom Utility
- Toilet



Standard: 125x60mm

With Architrave: 125x60x75mm \*Frames available only in RAL colors

Size Limitations: Wall opening (W x H)

Min - 900 × 2050mm Max - 1100 × 2200mm

Infill: Honeycomb

Material: Galvanized Steel (GI)

**Shutter Thickness: 46mm** 

**Optional:** 

Rebated threshold Profile threshold







Golden Oak

Dark Oak

### **Embossed**

Made of high definition six panel embossed design which gives the look and feel of a wooden panelled door. Available in factory paint finish and are easy to install at site.

#### **Applications:**

- Entrance
- Internal / Bedroom Utility

#### Frame profile (With provision for seal):

Standard: 125×60mm

With Architrave: 125×60×75mm

Size Limitations: Wall opening (W×H)

Min - 900 × 2050mm Max - 1100 × 2200mm

Infill: Honeycomb

Material: Galvanized Steel (GI) Shutter Thickness: 46mm

**Optional:** 

Rebated threshold Profile threshold





### Graintech

Graintech Doors with its grained surface gives the touch and feel of wood. Unique combination of material and surface finishes can be a suitable and robust alternative for wooden doors.

#### **Applications:**

- Entrance
- Internal / Bedroom Utility
- **Toilet**



Standard: 125×60mm

With Architrave: 125×60×75mm

Size Limitations: Wall opening (W×H)

Min - 750 × 2050mm Max - 1200 × 2400mm

Infill: Honeycomb/Rockwool

Material: Galvanized Steel (GI)

Shutter Thickness: 46mm

Fire Rating: Available as an option

**Optional:** 

Rebated threshold Profile threshold





Dark Mahogany



**Natural Teak** 



Moorish Teak



Light Teak



Dark Oak

## **Safety Door**

Safety Doors are designed to meet the security parameters of entrance doors and are a perfect balance between style and security. Twin combination of a flush door opening inside and a grill door opening outside offer both security and convenience as a package.

These specially designed safety doors are factory finished, maintenance free, provide safety, long lasting and eco-friendly.

#### **Applications:**

- Entrance
- Back of house

#### Frame profile (With provision for seal):

Combination Frame: 200x60mm With Architrave: 200x60x75mm

Size Limitations: Wall opening (W×H)

Min - 1000x2050mm Max - 1200x2400mm

**Infill:** Honeycomb

Material: Galvanized Steel (GI)

Shutter Thickness: 46mm

**Optional:** 

Rebated threshold Profile threshold



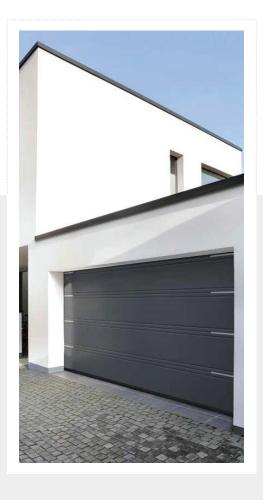


### **GARAGE DOOR**

Sectional doors open vertically upwardsand are suspended under the ceilingto save space. This construction principlemeans you can make full use of the spaceinside and in front of the garage. In addition, sectional garage doors can be fitted in anygarage opening and offer up to 14 cm more passage width than up-and-over doors. They are also optimally sealed with flexible and weatherresistant seals on all four sides.

### **Design Highlights**

- A harmonious overall appearance
- Matching appearance of frames and door leaves
- Flush-fitting fascia panels
- Detailed Decograin surface finishes
- Optimum long-term protection
- Efficient thermal insulation
- More security
- Convenient querying of the door position





### PERIMETER PROTECTION SYSTEM -**BOLLARDS**

Highly-specialised factories develop and produce industrial doors, operators, loading technology and perimeter protection systems that are marked by excellent quality, functional safety and a long service life.

Our wide range of bollards with different functions, road blockers, lift barriers and tyre killers, through to complete control concepts make us a strong, futureoriented partner for perimeter protection systems.

#### **Design Highlights**

Compact, flexible fitting: For bollards with an integrated hydraulic perator, all the functional components are installed in the bollard unit.

Matching bollard versions: The cylinders of all bollards have a matching appearance, allowing for a customized combination of Security and High Security Line bollards.

Security fast in case of emergency: Individual control concepts: Complete control concepts, e.g. comprising multiple bollards, can be operated using a single control.

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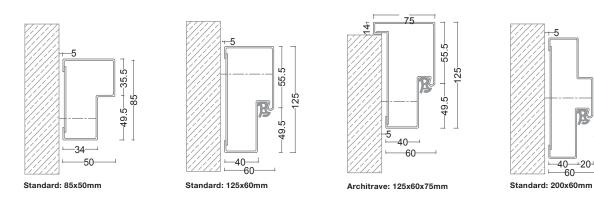


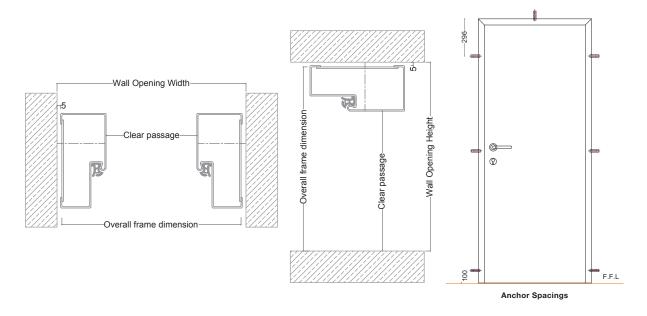
#### **Types of Bollards**

- Automatic bollards
- Semi-automatic bollards
- Removable bollards
- Fixed bollards

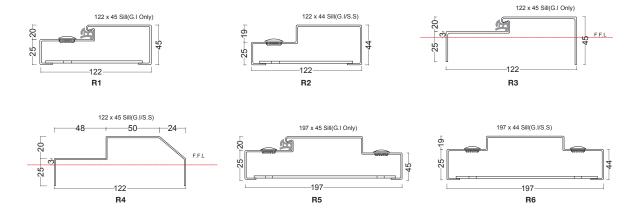
### **TECHNICAL**

#### Frame Profile





#### **Profile Thresholds**



#### **Door Sizes**

1200 x 2050

1200 x 2100

1200 x 2200

1200 x 2400

#### Standard wall opening sizes

Standard Width x Height (mm)		Chandard frame		cor	Ъ	Grain			Ф			
Wall opening	Frame opening	Standard frame sizes			Wood décor Series	Embossed Series	Wood Gr Series	Chroma Series	Seamless Series	Rail & stile	Safety Entrance	
				(1)							(1)	
750 x 2050	740 x 2045	125 x 60	85 x 50		-	-	•	•	•	•	-	
750 x 2100	740 x 2095				-	-	•	•	•	•	-	
750 x 2200	740 x 2195				-	-	•	•	•	•	-	
750 x 2400	740 x 2395	10			-	-	•	•	•	•	-	
900 x 2050	890 x 2045	× 60	-		•	•	•	•	•	•	-	
900 x 2100	890 x 2095				•	•	•	•	•	•	-	
900 x 2200	890 x 2195	125			•	•	•	•	•	•	-	
900 x 2400	890 x 2395	4:			-	-	•	•	•	•	-	
1000 x 2050	990 x 2045	09		60	•	•	•	•	•	•	•	
1000 x 2100	990 x 2095	125 x 6			×	•	•	•	•	•	•	•
1000 x 2200	990 x 2195			200 x	•	•	•	•	•	•	•	
1000 x 2400	990 x 2395		<del>+</del>		2	-	-	•	•	•	•	•
1100 x 2050	1090 x 2045	125 x 60	-	x 60	•	•	•	•	•	•	•	
1100 x 2100	1090 x 2095				•	•	•	•	•	•	•	
1100 x 2200	1090 x 2195			200 x	•	•	•	•	•	•	•	
1100 x 2400	1090 x 2395			2	-	-	•	•	•	•	•	

#### Yes - No

•

#### \*Architrave

- a. Architrave frame will be 125 x 60 x 75mm on push side
- b. Architrave available only on push side

#### (1) Safety Entrance Door System

- Available only in wood grain and chroma series
- b. Architrave on safety door is on the grill side
- c. Does not include safety grill, which has to be provided locally.

#### **Anchor Details, Door Handing and Wall Measurement**

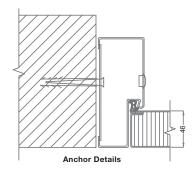
125 x 60

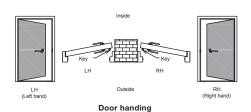
1190 x 2045

1190 x 2095

1190 x 2195

1190 x 2395

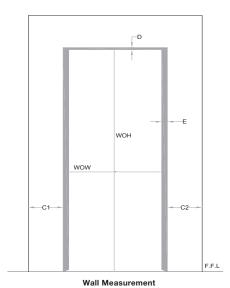




WOW - Wall opening width WOH - Wall opening height C1 & C2 - Side room clerance

D - Lintel depth

E - Wall depth



Note: All other options of architrave are special and needs confirmation from factory for supply and anchoring details

### **DOOR HARDWARE AND ACCESSORIES**

#### HINGES





Stainless Steel Ball Bearing Butt Hinge 4.5x4x3.4mm

#### LOCKS

#### Fire Rated Locks



#### ZK Series



Mortise Sash Lock with Steel Latch & Deadbolt H1-ZK BS 55 mm



Mortise Sash Lock with Nylon Latch & Deadbolt H2-ZK BS 55 mm



WC Lock with Nylon Latch & Nylon Deadbolt H3-ZK BS 55 mm



Multipoint Lock KFV



Mortise Shaft Lock H7 BS - 57 mm

H Type Handle

#### Handles





#### **LEVER HANDLES**





Stainless Steel Lever Handle Lt002



NL 0011

Narrow Profile Lever Handle NL 001



WC Indicator TT 010



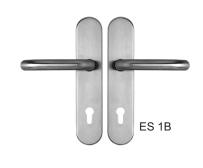
Narrow Profile Escutcheon



Escutcheon ES 001



Stainless Steel Lever Handle X Knobe -ES1B



Stainless Steel Lever Handle X Lever Handle -ES1B



Polished Crome Lever Handle for Multipoint lock ERA

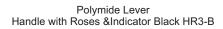
#### Polymide Lever Handles













Polymide WC lever Handles with Back plate Thumbturn & Indicator black HP3-B

#### PANIC DEVICES



Panic Device 1211 Series Single Point Two Point



Panic Device XDB 5760 SV Single Point

<sup>\*</sup> Available in other colours





Panic Device External Trim

#### DOOR CLOSERS



#### **EURO PROFILE CYLINDERS**



Euro Profile Cylinder with Both Side Key

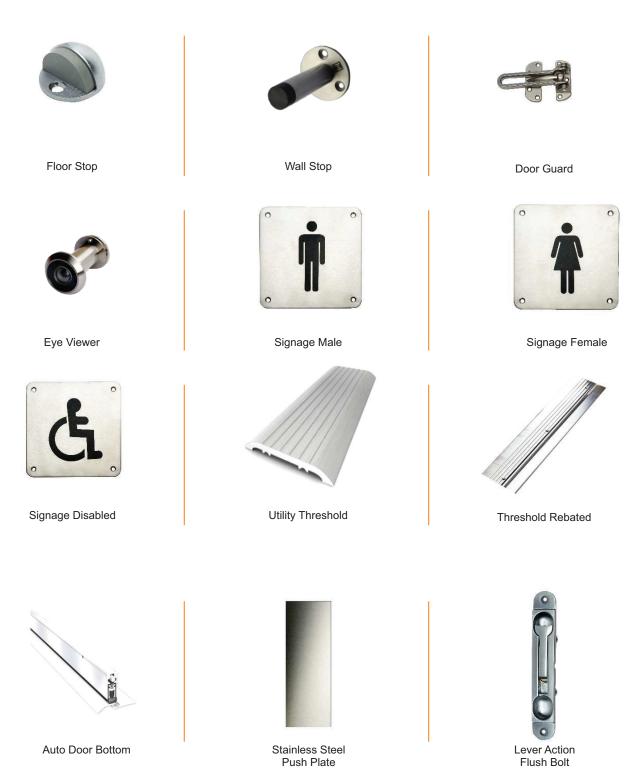


Euro Profile Cylinder with One Side Key & One Side Thumbturn



Euro Profile Half Cylinder with Key

#### ACCESSORIES



## **INSTALLATION PROCESS**

- Loose frames to be assembled as single frame at site
- Level checking
- Screwing the frame to the door
- Grouting (Foam filling) optional
- Shutter fixing
- Fixing of hardware and handles
- Testing and adjustments if required

